

# In-line 3D Solder Paste Inspection System



## KY-8030 SERIES



**KOH  
YOUNG  
TECHNOLOGY**  
INTELLIGENT  
INSPECTION

The Standard in 3D Measurement & Inspection

# KY-8030 SERIES

## Superb Performance and Value in Automated 3D SPI

The KY-8030 is an in-line, fully automated SPI system that uses patented Koh Young shadow-free inspection technology and software to deliver 100% 3D inspection of solder paste.

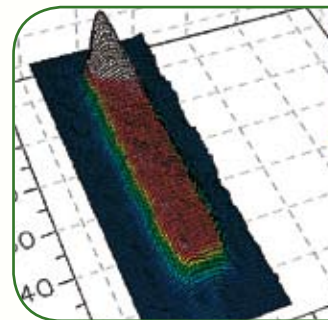
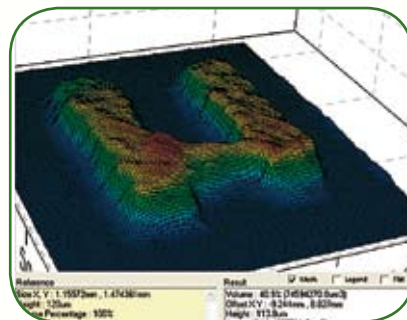
- True patented 3D volume measurement
- No false calls – no escapes – no shadow problems
- Highest accuracy and repeatability
- No PCB color sensitivity
- Solder paste printing optimization - at its best
- Lower initial investment
- Low cost of ownership, fast ROI
- Shortest programming time
- Accurate, powerful SPC tool package



### In-line SPI with no compromises

KY-8030 is designed for manufacturers who need in-line SPI with no compromises in high precision and accuracy.

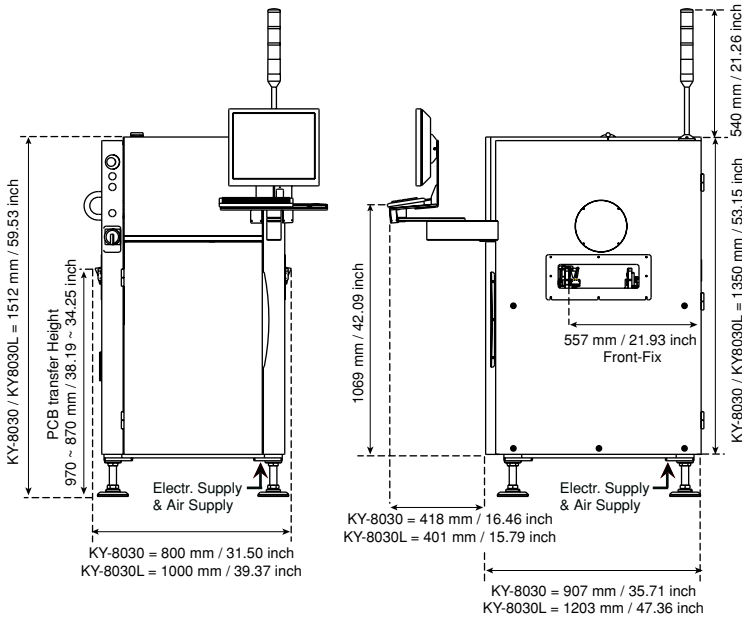
With KY-8030, you buy the throughput capability that you need.



KY-8030 is a process optimization tool built with world-class Koh Young quality components and engineering.

It's the perfect complement to your manufacturing line, where precise, accurate, repeatable results cannot be compromised.

Medium-volume users will appreciate KY-8030's rugged dependability and all the benefits of in-line 3D SPI but at a lower initial investment. It delivers superior value to the customer because it will out-perform costly competitive systems that don't offer true 3D SPI.



Max. PCB Size		
KY-8030	330 x 250 mm	12.99 x 9.84 inch
KY-8030L	510 x 510 mm	20.08 x 20.08 inch
Min. PCB Size		
8030 Series	50 x 50 mm	1.97 x 1.97 inch
PCB Thickness		
KY-8030	0.4 ~ 4.0 mm	0.016 ~ 0.16 inch
KY-8030L	0.4 ~ 5.0 mm	0.016 ~ 0.20 inch
Max. PCB Weight		
KY-8030	1.0 kg	2.2 lbs
KY-8030L	2.0 kg	4.4 lbs
Machine Weight		
KY-8030	500 kg	1123 lbs
KY-8030L	550 kg	1210 lbs
Bottom Side Clearance		
8030 Series	25.4 mm	1.0 inch

### Rapid Programming

Less than 10 min. programming for a complete inspection file, with NO fine tuning needed.

### Accurate Compliance Solution

The only way to guarantee correct solder joint volume per IPC 610 requirements.



### Best SPI Measurement Performance

- <<10% GR&R at 6  $\sigma$
- Volume repeatability < 1% at 3  $\sigma$  on a KY calibration target
- Average volume repeatability < 3% at 3  $\sigma$  on a PCB



### PCB Warp? No Problem!

Unique real-time warpage tracking hardware and software ensures uninterrupted inspection of warped boards up to  $\pm 3.5$  mm.

### Detect all Defects

Including insufficient and excessive deposits, shape deformation, missing paste, paste offset, smearing, bridging and more.





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## SPECIFICATIONS

<b>Inspection Range</b>			
<b>Metrology Capability</b>		Volume, Area, Height, Offset, Bridging and Shape Deformity	
<b>Types of Defects</b>		Insufficient/Excessive/Missing Paste, Bridging, Shape Deformity and Paste Offset	
<b>Measurement Principle</b>		3D Shadow Free Moiré	
<b>Camera Technology</b>			
<b>Camera</b>		2MPix	
<b>XY Pixel Resolution</b>		20 µm	0.79 mils
<b>Z Resolution</b>		0.37 µm	0.015 mils
<b>Inspection Performance</b>			
<b>Inspection Speed at 20 µm</b>	<b>Shadow Free Mode</b>	15.0 cm <sup>2</sup> /sec	2.33 sq. inch/sec
	<b>High Speed Mode</b>	19.7 cm <sup>2</sup> /sec	3.05 sq. inch/sec
<b>Volume Repeatability (on a KY Calibration Target)</b>		< 1% at 3σ	
<b>Volume Repeatability (on a PCB)</b>		< 3% at 3σ	
<b>Height Accuracy (on a KY Calibration Target)</b>		2 µm	
<b>Gage R&amp;R (± 50 tolerance)</b>		<< 10 % at 6σ	
<b>Max. PCB Warp Compensation</b>		± 3.5 mm	0.14 inch
<b>Max. Paste Height</b>		400 µm	15.75 mils
<b>Min. Paste Deposit Size at 20 µm</b>	<b>Rectangle</b>	150 µm	5.91 mils
	<b>Circle</b>	200 µm	7.87 mils
<b>Min. Distance between Paste Deposit</b>		100 µm (at 150 µm paste height)	3.94 mils (at 5.91 mils paste height)
<b>PCB Handling</b>			
<b>Conveyor Width Adjustment</b>		Automatic	
<b>Conveyor Fix Type</b>		Front/Rear Fixed (Factory Setting)	
<b>Conveyor Height</b>		970 ~ 870 mm	38.19 ~ 34.25 inch
<b>System &amp; Installation requirements</b>			
<b>Supply</b>	<b>Electrical</b>	200 ~ 240VAC, 50/60 Hz Single phase	
	<b>Air</b>	5 Kgf/cm <sup>2</sup>	
<b>Operating System</b>		Windows XP Professional	
<b>S/W</b>			
<b>Statistical Analysis Tool</b>		SPC Plus	
<b>Inspection Program Generation</b>		Import GERBER Data (274X, 274D)	
<b>Options</b>		<ul style="list-style-type: none"> <li>• Zoom Head (15, 20, 30 µm Autozoom)</li> <li>• Off-line SPC &amp; Defect Review Station</li> <li>• Off-line Programming Station</li> <li>• Barcode Reader (1D/2D)</li> <li>• Certified Calibration Target</li> <li>• ODB++ File Conversion</li> <li>• HDD Raid 1 (Mirrored)</li> <li>• UPS</li> </ul>	

*Above specifications are subject to change without notice.*

