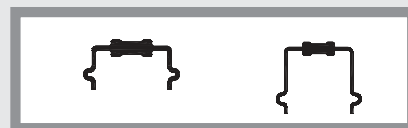
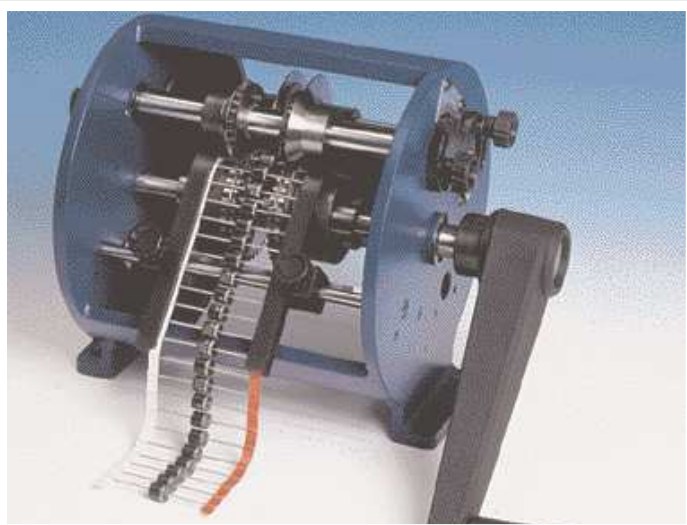


cutting bending  
forming  
machine for axial  
components

# TP6 PR-B

macchina taglia  
piega forma  
componenti  
assiali



LENGTH = 23 cm  
WIDTH = 18 cm  
HEIGHT = 21 cm  
PACKING = 39x25x26 cm  
VOLUME = 0,025 m<sup>3</sup>  
MACHINE WEIGHT = 6 kg  
GROSS WEIGHT = 8 kg

LUNG. = 23 cm  
LARGH. = 18 cm  
ALT. = 21 cm  
IMBALLO = 39x25x26 cm  
VOLUME = 0,025 m<sup>3</sup>  
PESO MACCHINA = 6 kg  
PESO LORDO = 8 kg

LEAD DIA. = 1-1,4 mm (.039-.055")  
PRODUCTION = TAPED 25000 p/h  
LOOSE 5000 p/h  
DIAM. REOFORO = 1 - 1,4 mm  
PRODUZIONE = NASTRATO 25.000 p/h  
SFUSO 5.000 p/h

optional accessories

accessori opzionali



400200 BR6 reel holder  
braccio porta bobina



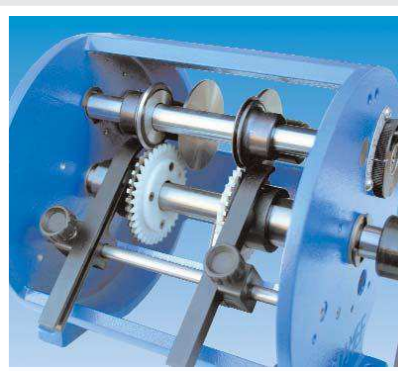
7915030/31 MOT98  
motor - motore



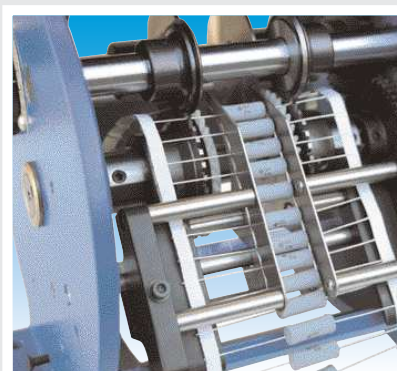
51.0100 CS10  
feeder for loose components  
caricatore per componenti sfusi



21.0011 TNS  
waste tape ejector  
espulsore nastro di scarto

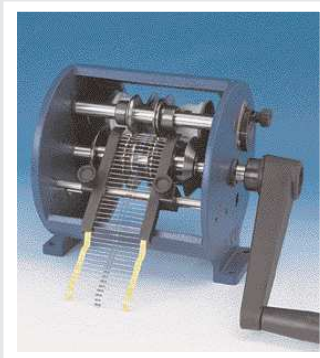
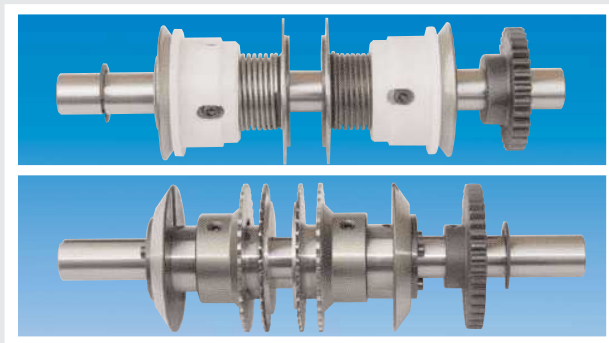


TP6/PR-B with delrin toothed discs 40.OL11 standard  
40. OL12 reinforced to prevent marking the leads  
TP6/PR-B con tamburi dentati in delrin 40.OL11 standard  
40.OL12 rinforzata per non segnare i reofori



200240 complete body  
guide  
guida del corpo  
completa

# TP6/PR-B/97 version



sturdy,  
reliable and long  
lasting equipment.  
Can be motorized.  
Easy to set up and use  
no maintenance required

qualità ed affidabilità per  
durare nel tempo.  
Possibilità di essere moto-  
rizzata. Facilità di uso e  
regolazione. Non  
richiede manuten-  
zione



With TP6/PR-B it is possible to eliminate the preforming operation by replacing the cutting/forming wheels with only cutting wheel.

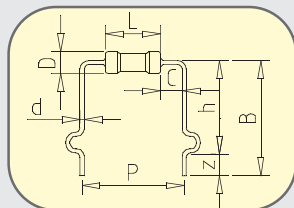
Con la TP6/PR-B è possibile escludere la preformatura sostituendo i coltelli di taglio/sagoma con speciali coltelli di solo taglio.

This system automatically adjusts the bending wheels, reducing the set-up time and making it easier. This system is available with all versions of TP6/PR-B machine. Warning= the maximum pitch possible with the /97 system is 40 mm. and the maximum "B" is 10 mm.

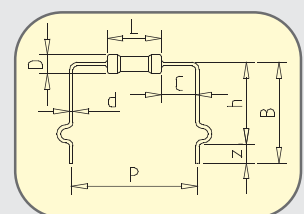
Sistema di posizionamento automatico dei coltelli di piega applicabile a tutte le versioni della macchina TP6/PR-B.

Attenzione= in questo caso il passo massimo diventa 40 mm e la quota "B" massima è di 10 mm.

TP6/PR-B  
STANDARD  
VERSIONS  
VERSIONI  
STANDARD  
(Cod.40.OL01 -  
40.OL04 - 40.OL11)



TP6/PR-B  
REINFORCED  
VERSIONS  
VERSIONI  
RINFORZATE  
(Cod.40.OL02 -  
40.OL05 - 40.OL12)



	MM		IN	
	min	max	min	max
<b>P</b>	6,5	60	.255	2.362
<b>B</b>	10	14	.393	.551
<b>C</b>	1,2		.047	
<b>L</b>		50		1.968
<b>d</b>	1	1,3	.039	.051
<b>D</b>	1	16	.039	.629
<b>h</b>	7	11	.275	.433

<b>code 40.OL01 Z</b>	3.1 fix	.122 fix
<b>code 40.OL11 Z</b>	3.9 fix	.153 fix
<b>code 40.OL04 Z</b>	5 fix	.196 fix

	MM		IN	
	min	max	min	max
<b>P</b>	10,16	60	.4	2.362
<b>B</b>	10	14	.393	.551
<b>C</b>	2,4		.094	
<b>L</b>		50		1.968
<b>d</b>	1	1,4	.039	.055
<b>D</b>	1	16	.039	.629
<b>h</b>	7	11	.275	.433

<b>code 40.OL02 Z</b>	3.1 fix	.122 fix
<b>code 40.OL12 Z</b>	3.9 fix	.153 fix
<b>code 40.OL05 Z</b>	5 fix	.196 fix

The model TP6/PR-B is designed for cutting-forming and bending taped axial components. The "stand-off" form keeps the body off the P. C. Board. The machine handles components with lead diameter from 1 to 1,4 mm (.039 to .055").

Il modello TP6/PR-B viene utilizzato per tagliare-formare e piegare componenti assiali nastrati allo scopo di distanziare il corpo dalla scheda. Si possono lavorare componenti aventi diametro del reoforo da 1 a 1,4 mm.